

Data Sheet	Issued:							
	23-Nov-2007							
Product Name	ShellSol D70							
Product Code	Q7712 Europe							
Product Category	Aliphatics							
CAS Registry Number	64742-47-8							
EINECS Number	265-149-8							
Description	ShellSol D70 consists predominantly of C11- C14 paraffins and naphthenes.  Deep hydrogenation gives this solvent a very low aromatic content, negligible amount of reactive impurities and a low, sweet odour.							
Typical Properties	Property	Unit	Method	Value				
	Density @15°C	kg/l	ASTM D4052	0.789				
	Cubic Expansion Coefficient @20°C	(10^-4)/°C	Calculated	9				
	Refractive Index @20°C	-	ASTM D1218	1.436				
	Color	Saybolt	ASTM D156	+30				
	Bromine Index	mg Br/100g	ASTM D1492	< 10				
	Copper Corrosion (3hr @100°C)	-	ASTM D130	1				
	Doctor Test	-	ASTM D235	Negative				
	Non Volatile Matter	mg/100ml	ASTM D1353	1				
	Distillation, IBP	°C	ASTM D86	198				
	Distillation, EP	°C	ASTM D86	242				
	Relative Evaporation Rate (nBuAc=1)	-	ASTM D3539	0.01				
	Relative Evaporation Rate (Ether=1)	-	DIN 53170	800				
	Antoine Constant A #	kPa, °C	-	5.99080				
	Antoine Constant B #	kPa, °C	-	1753.00				
	Antoine Constant C #	kPa, °C	-	221.030				
	Antoine Constants: Temperature range	°C	-	+80 to +215				
	Vapor Pressure @0°C	kPa	Calculated	0.01				
	Vapor Pressure @20°C	kPa	Calculated	0.05				
	Saturated Vapor Concentration @20°C	$g/m^3$	Calculated	4				
	Paraffins	% m/m	GC	60				
	Naphthenes	% m/m	GC	40				
	Aromatics	mg/kg	SMS 2728	< 100				
	n	/1	00	0				

Benzene

mg/kg

GC

< 3

	Sulfur	mg/kg	SMS 1897	< 0.5		
	Flash Point	°C	ASTM D93	74		
	Auto Ignition Temperature	°C	ASTM E659	236		
	Explosion Limit: Lower	%v/v	-	0.6		
	Explosion Limit: Upper	%v/v	-	5.5		
	Electrical Conductivity @20°C	pS/m	-	< 1		
	Dielectric Constant @20°C	-	-	2.1		
	Aniline Point	°C	ASTM D611	77		
	Kauri-Butanol Value	-	ASTM D1133	29		
	Pour Point	°C	ASTM D97	< -50		
	Surface Tension @20°C	mN/m	Du Nouy ring	26		
	Viscosity @25°C	mm <sup>2</sup> /s	ASTM D445	2.0		
	Hildebrand Solubility Parameter	(cal/cm <sup>3</sup> )^1/ <sub>2</sub>	-	7.6		
	Hydrogen Bonding Index	-	-	0		
	Fractional Polarity	-	-	0		
	Heat of Vaporization @Tboil	kJ/kg	-	250		
	Heat of Combustion (Net) @25°C	kJ/kg	-	45000		
	Specific Heat @20°C	kJ/kg/°C	-	2.0		
	Thermal Conductivity @20°C	W/m/°C	-	0.14		
	Molecular Weight	g/mol	Calculated	174		
Test Methods	American Society for Testing and Deutsches Institut für Normung (DI Shell Method Series (SMS) method International B.V., Shell Research Netherlands. Copies of SMS can be company.  For routine quality control analyse different from those mentioned in and can be obtained through your	Materials (ASTAN)  Is are issued by and Technology oe obtained throws, local test met this datasheet.	A): www.astm.: www.din.d Shell Golabl So Centre, Amsterough your local S	org e lutions dam, The Shell Chemicals plied that are pve been validate		
Quality	ShellSol D70 does not contain detectable quantities of polycyclic aromatics, heavy metals or chlorinated compounds.					
Hazard Information	For detailed Hazard Information please refer to the Material Safety Data Sheet on www.shell.com/chemicals.					
	Provided proper storage and handling precautions are taken we would expect ShellSol D70 to be technically stable for at least 12 months. For detailed advice on Storage and Handling please refer to the Material Safety Data Sheet on www.shell.com/chemicals.					

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